

Work Order ID 63924

November 19, 2010 7:27:18 AM

Page 1

Item ID: D212-725-1-185F

Accept

Revision ID:

Item Name: Angle Web

Start Date: 11/19/10 Start Qty: 2.00

Required Date: 11/19/10 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date: 10/11/20 Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D212-725-1

D

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: D

Prog Rev: D

7075.063

2-Deburr if necessary

B10-11-22

②

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-11-22

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Page 2

Item ID: D212-725-1-185F

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Item Name: Angle Web

Setup Start

Stop

Start Date: 11/19/10 Start Qty: 2.00

Required Date: 11/19/10 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

8/10/11/22

QC

Memo

0.00

x2

Quality Control

121

Chemical Conversion Coat per QSi005 4.1

0.00

=> 9/10/11/22

HandFinish

Memo

0.00

x2

Ø

Hand Finishing

122

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

2

BR 10/11/22

Quality Control

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Start Date: 11/19/10 Start Qty: 2.00

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 385

0.00



Packaging

Memo

0.00

Packaging

FLAT PATTERN ONLY

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/19/10 (2)**OK 10/11/23 JF*
*ME**10-11-22*

Picklist Print

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Page 1

Work Order ID: 63924

Parent Item: D212-725-1-185F

Parent Item Name: Angle Web



Start Date: 11/19/10

Required Date: 11/19/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.07.19 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6S.063		Purchased	No			100	sf	48.0000	0.2835	0.596842			



7075-T6 Sheet .063



B10-11-22

Location

Loc Qty

Loc Code

MAT

48

116031

48


116031

⑤

D212-750-1-185E

<input checked="" type="checkbox"/>	First Article	<input checked="" type="checkbox"/>	Prototype
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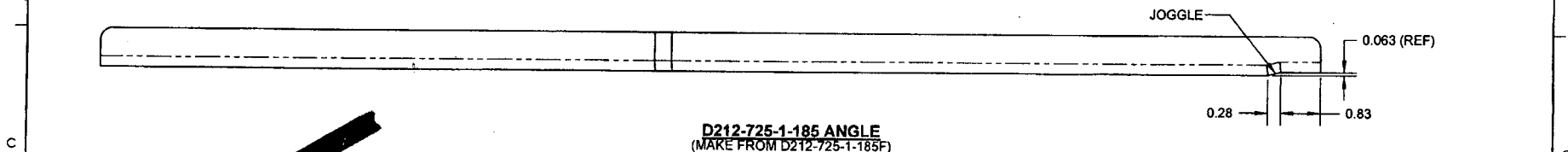
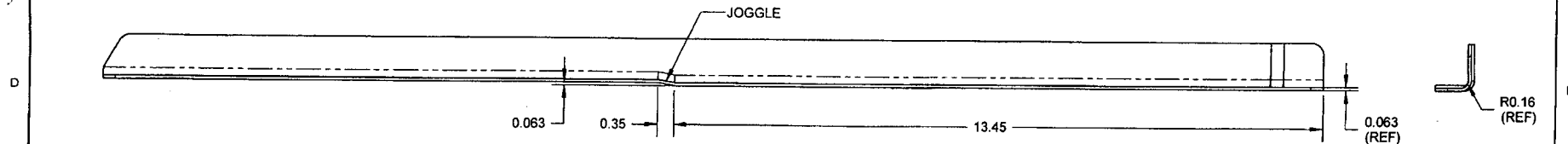
Measured by:	13
Date:	10-1-27

Audited by:	
Date:	10/6/22

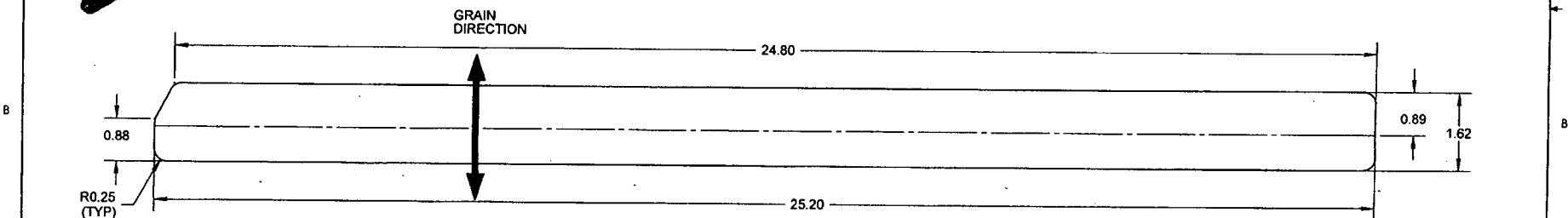
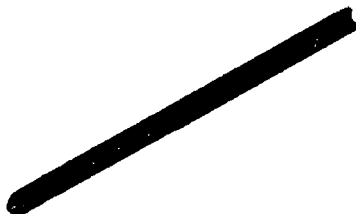
Prototype Approval:	
Date:	

H:\FORMS\Quality Assurance\approved QA\FAI revD

8 7 6 5 4 3 2 1



D212-725-1-185F ANGLE
(MAKE FROM D212-725-1-185F)





D212-725-1-185F FLAT PATTERN

RELEASED
2009-10-28

NOTES:

- 1) MATERIAL: 7075-T6 SHEET 0.063 THICK PER QQ-A-250/12
- 2) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-5541 AND/OR PRIME PER AIRCRAFT MAINTENANCE MANUAL
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: N/A

u/o 63924

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. D
MFG. APPR.	N/A	D212-725-1	SHEET 63 OF 67
APPROVED		TITLE	SCALE
DE APPR.		212S DETAIL PARTS	1:
DATE	08.03.14	COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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